

PAVING BY THE NUMBERS

- 1. Heat the screed**
- 2. Set the tow points**
- 3. Set paving width**
- 4. Set crown**
- 5. Set extender height**
- 6. Set extender slope**
- 7. Lower screed and remove slack**
- 8. Null the screed**
- 9. Position end gates**
- 10. Set auger height**
- 11. Position feeder sensors**
- 12. Set feeder controls**
- 13. Fill auger chamber/place in auto**
- 14. Set accessory functions**
- 15. Pull off starting reference**



SLOPE CONVERSION TABLE

MM per 3.65 Meter	MM per Meter	Percent	Inches per foot	Inches per 12 foot
18	5	0.5%	1/16	3/4
37	10	1%	1/8	1-1/2
55	15	1.5%	3/16	2-1/4
73	20	2%	1/4	3
91	25	2.5%	5/16	3-1/2
110	30	3%	3/8	4-1/4
128	35	3.5%	7/16	5
146	40	4%	1/2	5-3/4
164	45	4.5%	9/16	6-1/2
183	50	5%	5/8	7-1/4
201	55	5.5%	11/16	8
219	60	6%	3/4	8-3/4
237	65	6.5%	3/4	9-1/4
256	70	7%	13/16	10
274	75	7.5%	7/8	10-3/4
292	80	8%	15/16	11-1/2
310	85	8.5%	1	12-1/4
329	90	9%	1-1/16	13
347	95	9.5%	1-1/8	13-3/4
365	100	10%	1-3/16	14-1/2

Note: Calculations have been rounded.

FORMULA

$$\text{PERCENT} = \frac{\text{MM PER METER}}{10}$$

FORMULA

$$\text{PERCENT} = \frac{\text{INCHES PER FOOT}}{12} \times 100$$